



## Material - DIN G18Mo5

### Standard Specification for Steel Castings for Pressure Purposes

Group - Ferrous Mild Steel Alloys

Sub Group - DIN G18Mo5 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

| Chemical Composition |      |               | Heat Treatment   |  |
|----------------------|------|---------------|--|--|
| Carbon               | C %  | 0.150 - 0.200 | Normalizing or Quenching or Solution Annealing   |  |
| Silicon              | Si % | 0.600 max.    |  |  |
| Manganese            | Mn % | 0.800 - 1.200 |  |  |
| Phosphorus           | P %  | 0.020 max.    |  |  |
| Sulphur              | S %  | 0.020 max.    |  |  |
| Chromium             | Cr % | 0.300 max.    |  |  |
| Molybdenum           | Mo % | 0.450 - 0.650 |  |  |
| Nickel               | Ni % | 0.400 max.    |  |  |
| Copper               | Cu % | 0.300 max.    |  |  |
| Vanadium             | V %  | 0.050 max.    |  |  |
| Iron                 | Fe % | Balance       | <b>Mechanical Properties</b><br>Tensile Strength in Mpa      440 - 590<br>Yield Strength in Mpa      240 min.<br>Elongation in %      23 min.<br>Reduction of Area in %      -<br>Hardness in BHN      -<br>Impact in Joule      - |  |
| -                    | -    | -             |  |  |
| -                    | -    | -             |  |  |
| -                    | -    | -             |  |  |
| -                    | -    | -             |  |  |
| -                    | -    | -             |  |  |

| Cross Reference Table |          |                |                              |
|-----------------------|----------|----------------|------------------------------|
| Material              | Standard | Country        | Grade Belong to the Industry |
| EN 10213 G18Mo5       | BS       | British        | Plate, Tubes and Forging     |
| 1.5422                | ISO      | International  | Casting                      |
| G18Mo5                | ISO      | International  | Casting                      |
| G18Mo5                | EN       | European Union | Casting                      |
| G18Mo5                | MSZ      | Hungary        | Casting                      |
| G18Mo5                | UNI      | Italy          | Casting                      |
| G18Mo5                | PN       | Poland         | Casting                      |

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +91846916029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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